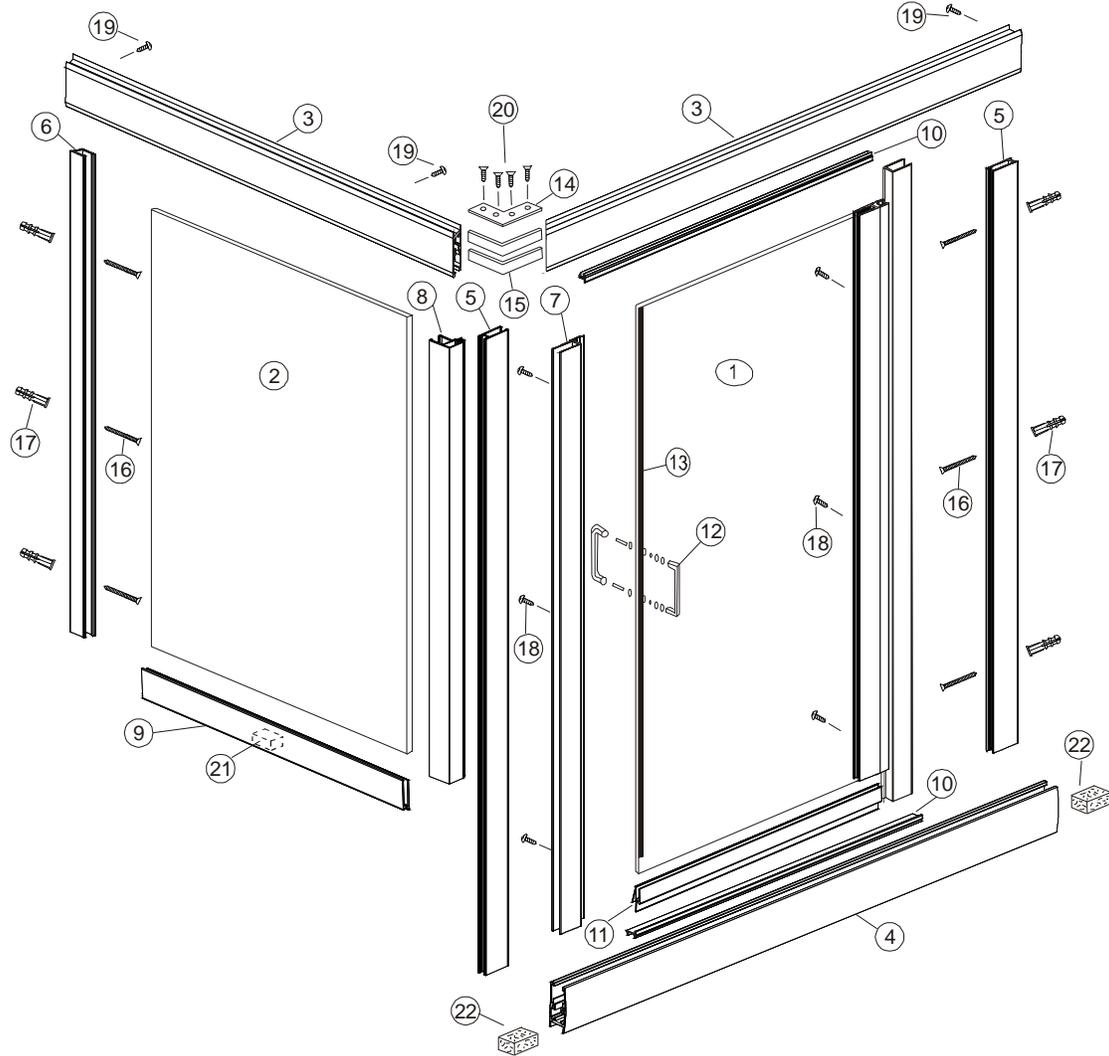
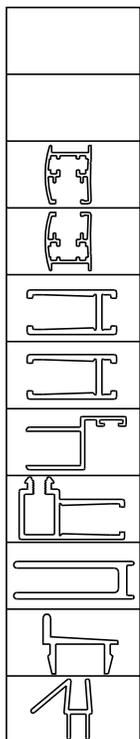


1/4" SERIES FRAMELESS SWING DOOR WITH 90° RETURN STEP PANEL



PLEASE READ INSTRUCTIONS
BEFORE STARTING INSTALLATION



1. 7004 DOOR ASSEMBLY 1

2. 7106 STEP PANEL 1

3. 1171 STALL HEADER 2

4. 1271 STALL CURB 1

5. 1268 WALL CHANNEL 2

6. 1268 SHORT WALL CHANNEL 1

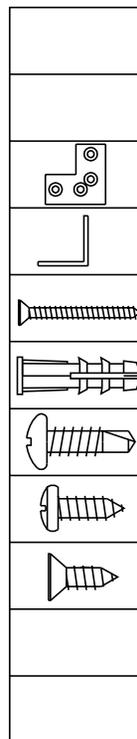
7. 1193 STRIKE JAMB 1

8. 1179 90° POST 1

9. 1070 PANEL SILL 1

10. 1072 CURB FILLER 2

11. 4062 DRIP RAIL 1



12. 2701 D-PULL HANDLE 1

13. 4102 ADHESIVE MAGNET 1

14. 2016 90° HEADER PLATE 1

15. 2015 90° HEADER CLIP 2

16. #8 X 1-1/2 FHPHSMS 6

17. 2217 WALL ANCHOR 6

18. #8 X 1/2 PHPH TEK 6

19. 2102 #6 X 3/8 PHPHSMS 6

20. 2103 #6 X 3/8 FHPHSMS 4

21. 2203 SETTING BLOCK 2

22. 2204 FOAM PLUG 2

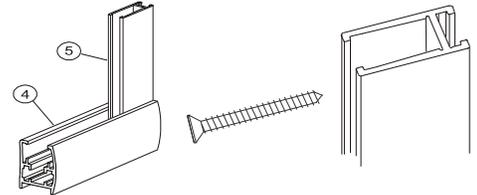
TOOLS REQUIRED FOR INSTALLATION

1. Pencil or glass marking pencil
2. Mallet
3. Level
4. Tape measure
5. Hacksaw w/ fine tooth blade

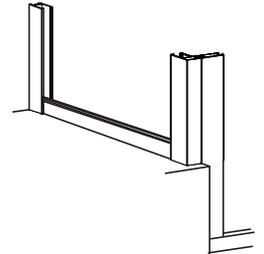
6. Drill w/ #2 Phillips bit, 1/8" and 3/16" drill bits
7. Mill file for rounding sharp corners
8. Caulking gun w/ Clear Silicone recommended
9. Painter's tape
10. Isopropyl Alcohol

1. Measure the wall to wall opening at the threshold. Subtract 1/16" and cut the stall curb(#4) to size. Insert 1 foam plug into each end and recess about 1/8". Seal each end with sealant. Set curb into place with weep holes to the inside of the shower. Mark curb location on each wall.

2. Insert a full height wall channel (#5) into the curb, against the wall and plumb with a level. Mark mounting hole locations. Remove the channel, drill 3/16" holes and insert wall anchors. Secure the channel with #8x1-1/2" flathead screws.

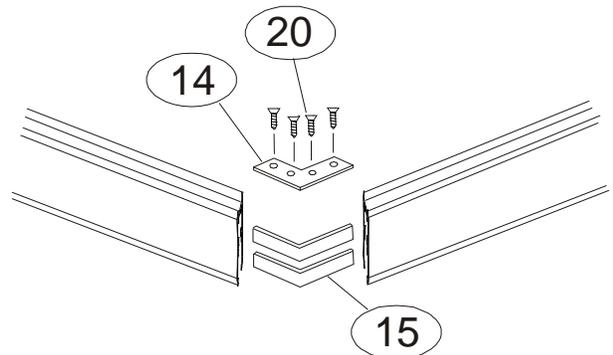


3. Attach step panel corner posts together and set in place into stall curb. Plumb and mark hole locations onto the step up. Drill 3/16 holes and insert wall anchors, but do not secure at this time. Temporarily hold the post in place with painters tape. Dry fit the panel sill into the corner post and align on the step up. Use painters tape to hold. Insert short wall channel over opposite end of panel sill and against the wall. Plumb and mark hole locations onto the wall. Drill with 3/16" bit and insert wall anchors. Secure wall channel with #8 X 1-1/2 FHPHSMS.

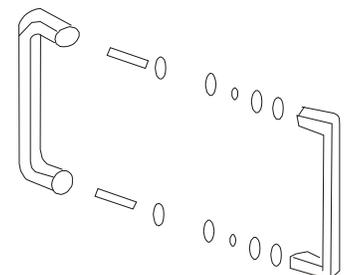


4. Using setting blocks, insert panel into the panel sill and into back wall channel. Adjust as necessary. Insert corner post over edge of glass and end of panel sill. Realign the corner post to the hole drilled earlier. Secure post with #8 X 1-1/2 FHPHSMS. Plumb the 90° post and temporarily hold post to glass with painters tape.

5. Measure from the outside most corner of the 90° post, to each wall. Add 1/4" to each dimension and cut the stall headers to length. Attach miters as shown. Drill 1/8" holes and secure clips and headers with #6 X 3/8 FHPHSMS. Set headers in place over the verticals. From the inside, secure by drilling through the header into the posts. Caution: Take great care not to drill or screw into the glass panels. Center the step panel glass between the wall channel and the 90° post. Glaze the vertical posts first with the VS-13 thin glazing vinyl. Then glaze the top of the panel with the VS-14 thick glazing vinyl. The bottom panel sill is siliconed both sides.



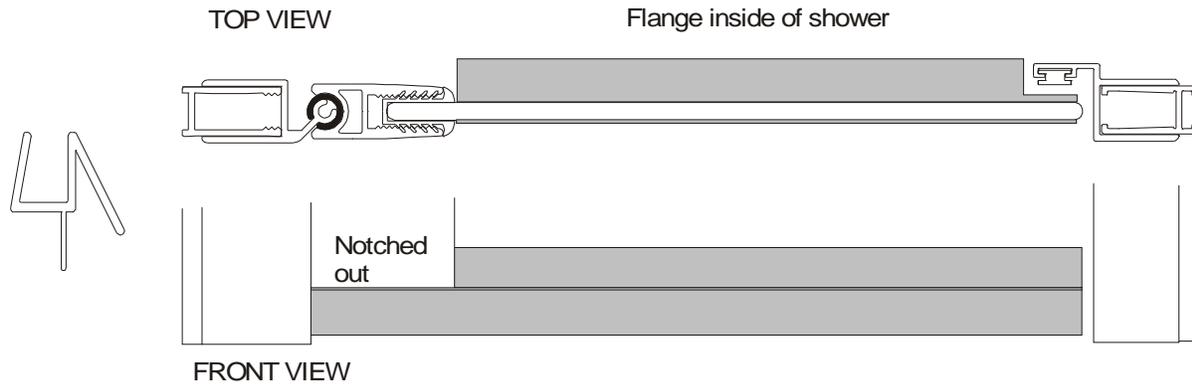
6. Slide the door assembly over the appropriate vertical jamb ensuring that the door will open outward. Level the top of the door to make sure the reveal between the top of the door and the bottom of the header is equal. From the inside of shower, drill top hole in the hinge jamb with a 1/8" bit and secure with #8 X 1/2 PHPH TEK screw. Install the strike jamb over the opposite post. Install the handle assembly by disassembling the handle and reassembling through the holes in the glass. The handle with the set screws goes to the inside of the shower.



7. Clean the glass along the inside edge of the glass where the magnet will be applied with 70% Isopropyl Alcohol. The glass must be very clean for proper adhesion. **NOTE:** The magnet has a polarity index groove toward one edge. Peel the backing off and apply it along the edge of the glass. Cut the magnet squarely to size. The magnet adhesive will achieve the maximum strength in about 72 hours. The door may be used in this time. With the door closed, align the strike with the magnet on the door. If the magnets repel each other, slide the magnet out of the strike jamb, reverse it end for end and slide it back in. Re-check door alignment and secure middle and bottom screws. Secure strike jamb using same method and #8 X 1/2 PHPH TEK screws.

8. With the door in the closed position measure from the strike to the hinge jamb at the top of the curb. Cut 1 curb fill to this length. Snap the curb fill into place with the vertical water dam to the outside of the door. Seal each end with sealant. Repeat this procedure at the top of the door but it does not require sealing.

9. To install the drip rail on the bottom of the door, measure the glass at the bottom of the door on the inside between the magnet and hinge jamb. The slanted portion of the drip rail goes on the inside of the shower. If necessary notch the portion of the drip rail so that it will fit under the hinge rail. Test fit and make sure that the drip rail does not interfere with the magnet. Place a few drops of silicone inside of the channel of the drip rail and press upwards onto the bottom of the door.



10. Run a continuous bead of silicone around the outside of the unit where the metal meets the walls and threshold.

NOTE: For Installation and technical support please reference the shipping document, the box the product was shipped in, or call the store where you purchased this product from.